

Banding-Systems

- Band narrow, unstable stacks
- Band an entire lift while cutting
- Ultrasonic welding technology
- Quick and easy setup/changeover
- Minimize handling related scrap
- Up to 22 bands per minute

US-2000 LBM-MS-V-RF-P

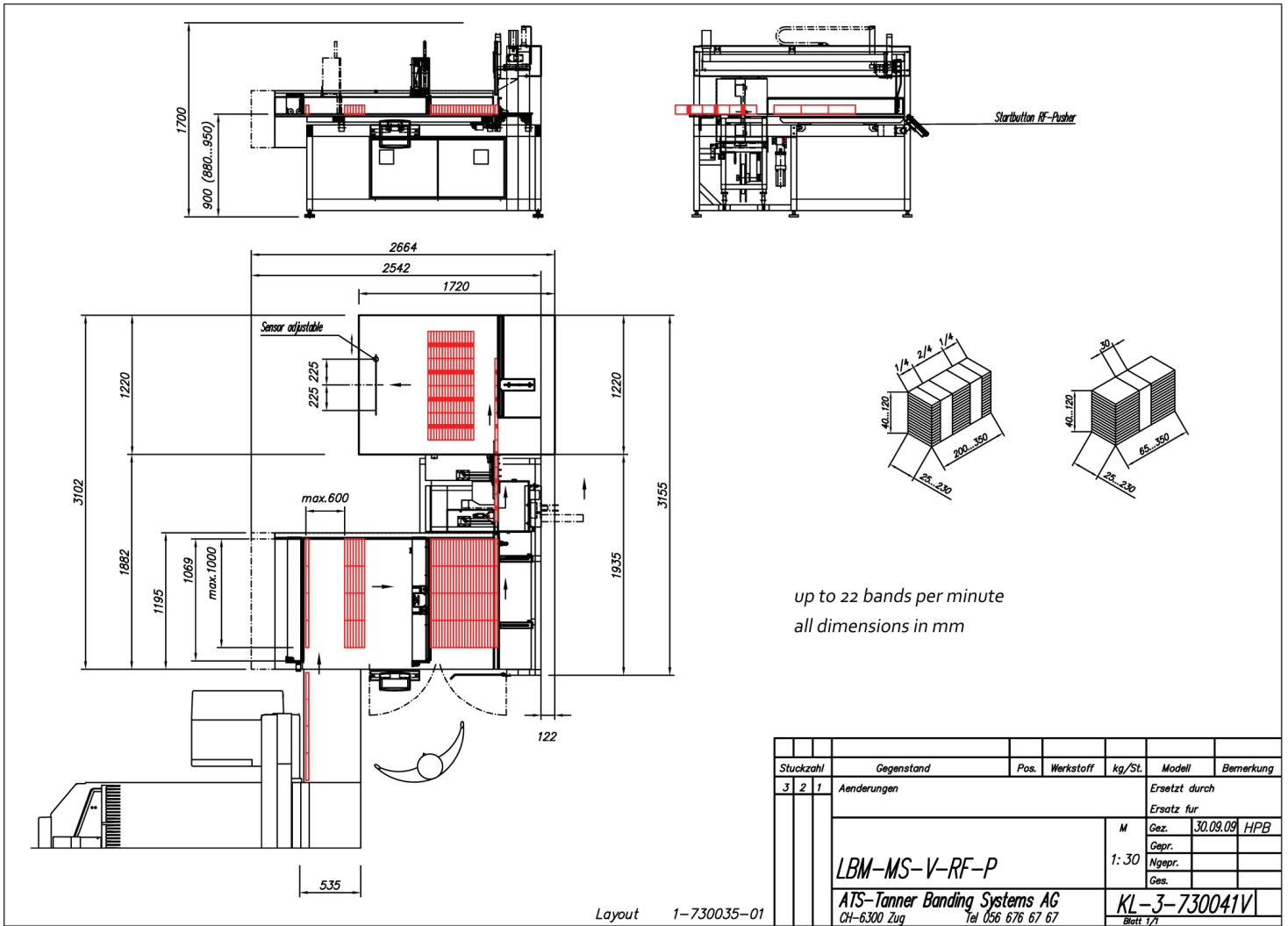


As the cutter operator works through a lift, stacks are loaded against the rear pusher (1). After a complete lift has been loaded, the rear pusher indexes forward and transfers the stacks to the secondary pusher (2). The rear pusher (1) moves back to the position shown above allowing the cutter operator to begin loading the next lift. While the operator begins cutting the next lift, the secondary pusher (2) indexes the stacks to the right side of the table. The first row is then pushed into the banding machine (4) by the servo-linear pusher (3). After the stacks are banded they are organized on the accumulation table (5). The banded stacks can now be handled without the difficulty associated with moving unstable product.

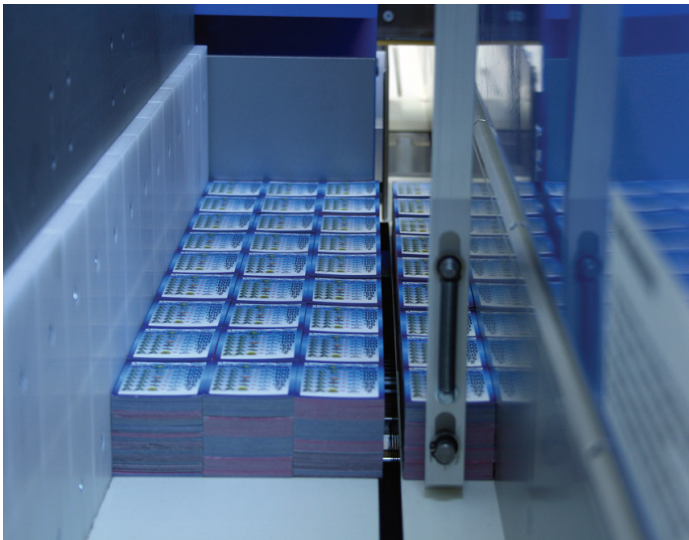
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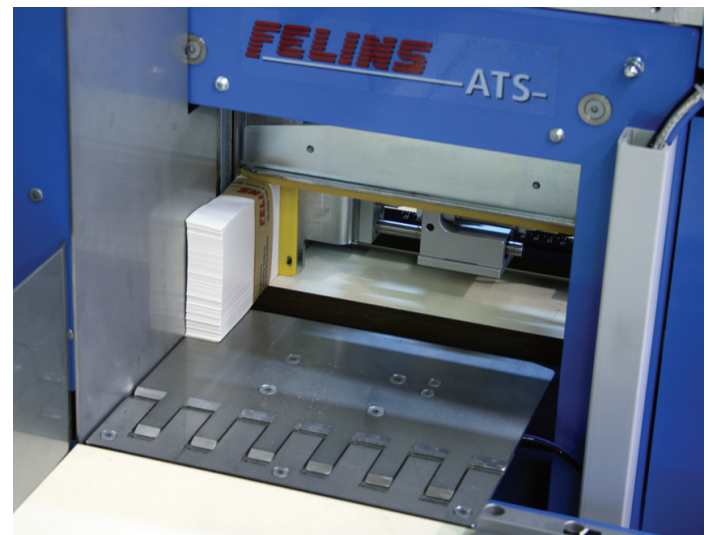


Stückzahl	Gegenstand	Pos.	Werkstoff	kg/St.	Modell	Bemerkung
3	2	1	Aenderungen			Ersetzt durch
					M	Ges. 30.09.09 HPB
					1:30	Ngepr.
						Ges.
	LBM-MS-V-RF-P					
	ATS-Tanner Banding Systems AG CH-6300 Zug Tel 056 676 67 67					KL-3-730041V Blatt 1/1



To avoid disturbing the stacks, the table separates the row that is about to enter the banding machine from the rest of the lift before pushing into the bander.

Tall, narrow stacks are carefully controlled throughout the entire banding process.



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